

The Global Leader In Print Quality Inspection Systems



System Specifications

Rate of travel, web width and minimum bar width or smallest point sizes will impact camera resolution recommendation

Camera Hardware

- Types: Line scan and Area Scan options
- Resolution: 2K, 4K, 8K and 16K

Lighting Options

• Red, white and custom diffused options for foil and holograms

PC Hardware

• Multi-core Processor. Windows® XP and 7 operating system



Mounting Options

- Choose from a variety of HMI mounting options or use your own HMI
- Mounts on a press, slitter/rewinder, folder gluer, conveyor, and most other inspection platforms

I/O

 8 digital outputs for programmable alarm and trigger requirements

Electrical

• 110VAC @ 60 Hz or 240VAC @ 50Hz

ISO Grading Specifications

• ISO 15416, ISO 15415, GS1 and other application standards

Current Symbologies

Interleaved 2 of 5 (ITF) Aztec Codabar Laetus Pharmacode Code 128 Micro QR Code Code 39 MicroPDF417 PDF417 Code 93 Data Matrix QR Code DataBar expanded UPC-A EAN-13 UPC-A (2 digit EAN-13 (2-digit supplemental) supplemental) UPC-A (5 digit EAN-13 (5-digit supplemental) UPC-E supplemental) EAN-8 UPC-E (2 digit ECC-200 Data Matrix supplemental) GS1-128 UPC-E (5 digit GS1 Databar Limited supplemental) GS1 Databar Stacked All applicable GS1 Databar-14 GS1 composite GS1 Data Matrix components

Software Specifications

- Graphics-oriented user interface under Windows[®] XP and 7 operating system
- Multiple password protection security levels
- 21 CFR Part 11 compliant ready with on board record keeping and job tracking
- Automatic Setup feature for click and go changeovers
- Reporting, logs and summary reports for Quality Assurance managers stored as CSV files for portability
- Information is date and time stamped

LVS[®] RIMS

- Digitally store errors and accept/ reject errors. Control links to finishing systems – I/O stop signal
- Includes light tower, HMI, encoder, ergotron arm, processor, software, label printer & barcode scanner

Quality Control Manager

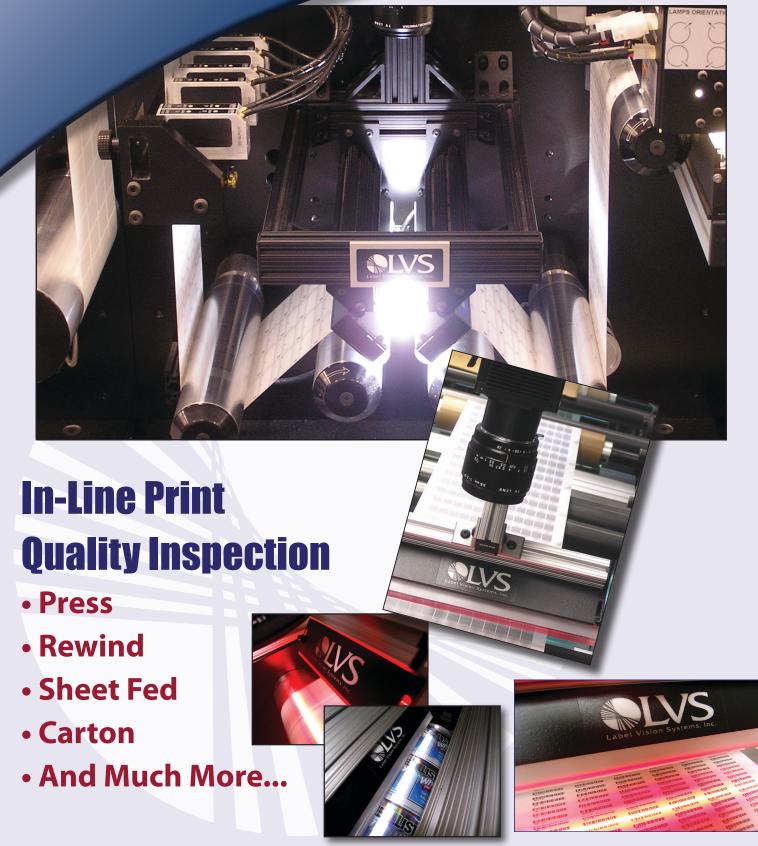
 Remotely review errors, accept and reject errors prior to finishing. Customer to provide own PC running Windows[®] XP or 7 operating system



LVS® reserves the right to change or modify this information without prior notice. 4/4/14



www.lvs-inc.com





LVS[®] 7000 An In-line Process Control System that Improves the Quality Inspection Process

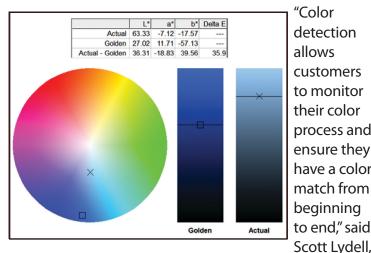
LVS 7000 In-line Vision Inspection



- Inspect and map any number of fields at any size repeat, in any orientation across the form or print web!
- Identify Blemishes
- DELTA E Color Process Control
- Check for Duplicates
- Sequential/Random Validation

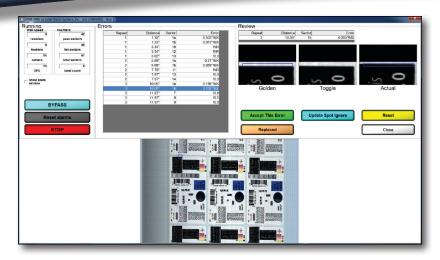
DELTA E – Color Process Control

Color detection allows the LVS[®] 7000 to detect color variances on labels by comparing the master color to the current image color in the field of view.



North America Sales Manager for LVS®.

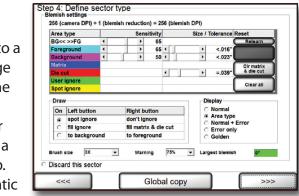
The color detection feature, also referred to as the Delta E module, continuously calculates the average L*a*b* values of all the pixels within a sector according to CIE 2000 specifications. The Delta E functionality works best with solid colors.



- ISO Read and Grade 1D and 2D barcodes including QR Code, ECC-200 Data Matrix, Composite Code and many more
- OCR and OCV
- Holograms/Reflective/Security Marks
- Roll Mapping

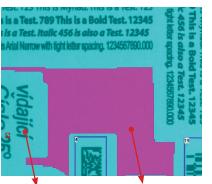
Blemish - Master-to-Label Module

The system compares every label to a Master image chosen at the beginning of the run or stored from a previous job. The Automatic Setup feature



quickly identifies foreground (text), background (solid

color blocks), and die cuts allowing you to focus in on the areas that matter most. This module also includes a robust set of tools that allow you to identify and create print sectors that can be treated uniquely by adjusting sensitivities for those regions.



Foreground Background

The Master-to-Label module will allow you to accurately identify and track any type of potential print error you may encounter including print to die registration, die cut errors, broken letters, skews, smears, spots, voids, wrinkles, hickies and other print quality defects.

Complete Data Validation Package

Includes OCV, OCR, File Matching, Numbering Validation and Duplicate Checking

The LVS[®] 7000 combines OCR, OCV and barcode reading/grading modules to read and/or verify data against a data file or some programmable set of factors.

Capabilities include:

- Cross reference unique independent sectors (barcode to eye-readable text)
- Check Random or Sequential Data (ascending or descending)
- Check for duplicates either against a white list or from scratch
- Perform OCV on fonts as small as 4 points

ISO Verification Module

The LVS® 7000 ISO Verification Module verifies any The AutoScan Web Viewer Module allows an operator combination of linear, matrix and stacked codes to ISO to simultaneously monitor and analyze up to 16 areas print quality standards. The bar codes can be in any of interest per job on the web without having to orientation, with any number and mix of codes on a label. manually move between each area of interest. While a The various parameters of the ISO Print Quality guidelines job is running, an operator can choose to view all of the are made up of measurements dealing with both areas at once or cycle between full image views of each reflectance and structural rules for a given symbol. Unlike location; this allows the operator to keep track of the bar code validation, the ISO Verification module actually printing process while the LVS® 7000 is inspecting all of reads and analyzes the symbol to published specifications the labels for defects. If defects are detected, AutoScan (ISO 15415 & 15416) and then gives that symbol an can help the operator quickly identify what is going overall ANSI/ISO grade based on those specifications. wrong by finding the affected area of the web and going into "Freeze" mode to concentrate on that area of the image for analysis.

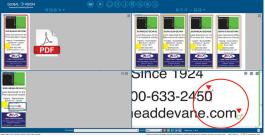


LVS® Roll Inspection Mapping (RIMS) Module

LVS® RIMS was designed to complete your workflow process. Linked to the LVS® 7000 system, LVS® RIMS will map and record each error detected on the press. The electronic mapping file can be called up remotely with the QC Manager to be pre-cleaned for errors and special directions entered for the finishing operator. Using a simple and easy to use tracking module, LVS® RIMS will automatically stop the rewind (rewind must be capable).

PDF SOFTWARE MODULE A Pre-Production Quality Control Module

The PDF Compare module, powered by Global Vision, ensures the approved customer PDF file matches the actual print job. Any differences are automatically detected and flagged to the operator. A detailed inspection report can be generated for QC records and approvals.



Differences automatically detected in Repeat #2

AutoScan